

HARDOX® 500**ABRASION RESISTANT PLATE**

HARDOX 500 is an abrasion resistant plate with a hardness of about 500 HB, intended for applications where demands are imposed on abrasion resistance.

APPLICATIONS	Crushers, sieves, feeders, measuring pockets, skips, journals, cutting edges, conveyors, buckets, knives, gears, sprockets, etc.											
CHEMICAL COMPOSITION (ladle analysis)	Plate thickness mm	C max %	Si max %	Mn max %	P max %	S max %	Cr max %	Ni max %	Mo max %	B max %	CEV typv.	CET typv.
	4 – 13	0,27	0,70	1,60	0,025	0,010	1,00	0,25	0,25	0,004	0,58	0,40
	(13)– 26	0,29	0,70	1,60	0,025	0,010	1,00	0,50	0,30	0,004	0,60	0,42
	(26)– 40	0,29	0,70	1,60	0,025	0,010	1,00	1,00	0,60	0,004	0,65	0,43
	(40)– 80	0,30	0,70	1,60	0,025	0,010	1,40	1,50	0,60	0,004	0,73	0,46
	$CEV = C + \frac{Mn}{6} + \frac{Cr + Mo + V}{5} + \frac{Cu + Ni}{15}$ $CET = C + \frac{Mn + Mo}{10} + \frac{Cr + Cu}{20} + \frac{Ni}{40}$											
The steel is grain-refined.												
HARDNESS	HBW	4 – 26 mm 470 – 530 (26) – 80 mm 450 – 540										
IMPACT PROPERTIES Typical value for 20 mm plate thickness.	Testing temperature °C –40 (–40°F)	Impact energy Charpy-V, longitudinal J 30										
TESTING	Brinell hardness HBW according to EN ISO 6506-1, on a milled surface 0,5-2 mm below plate surface per heat and 40 t.											
FORM OF SUPPLY	Quenched. When necessary, hardness is adjusted by means of subsequent tempering.											
DIMENSIONS	HARDOX 500 is supplied in plate thicknesses of 4–80 mm. More detailed information on dimensions is provided in our brochure General Product Information E-5.											
TOLERANCES	According to EN 10 029. – Tolerances on thickness according to Class A. – Tolerances on flatness according to Class N. (Normal tolerances)											
SURFACE FINISH	According to EN 10 163-2. – Requirements according to Class A. – Repair conditions according to Subclass 1. Repair by welding is allowed.											
GENERAL TECHNICAL DELIVERY REQUIREMENT	According to our brochure E-5, General Product Information.											
HEAT TREATMENT	HARDOX 500 is not intended for further heat treatment.											

DATA SHEET

HARDOX 500

FABRICATION

HARDOX 500 has obtained its mechanical properties by quenching. The properties of the delivery condition can not be retained after a preheating temperature above 250°C (480°F). HARDOX 500 is not suited for applications requiring hot working at temperatures above 250°C (480°F) since the material may then lose its good properties.

For information concerning welding and fabrication, see our brochures listed below or consult our Technical Customer Service.

Fabrication	Brochure No:
Machining	En-10
Welding	En-11
Cutting	En-14

Appropriate health and safety precautions must be taken when welding, cutting, grinding or otherwise working on the product. Grinding, especially of primer coated plates, may produce dust with high particle concentration. Our Technical Customer Service Department will provide further information on request.